



THE CARBON NANOTUBE SPECIALIST

NANO-ENGINEER YOUR FUTURE

EPOCYL

Date: 11 May 2009

EPOCYL™ NC R128-04 / MSDS / Page 1/7

Revision N°2

Supersedes: 28 November 2008

## EPOCYL™ NC R128-04 Material Safety Data Sheet

### 1. Identification of the product and the company

Trade Name: EPOCYL™ NC R128-04  
 Type of product: Carbon/epoxy resin mixture

Company: Nanocyl sa  
 Rue de l'Essor, 4  
 B-5060 Sambreville  
 Belgium

Phone: + 32 71 750 380 (office hour)  
 Fax: + 32 71 750 390  
 E-mail: info@nanocyl.com

### 2. Hazards identification

Hazard designation: **Xi** Irritant  
**N** Dangerous for the environment

Health hazards: **R36/38** Irritating to eyes and skin.  
**R43** May cause sensitization by skin contact.  
**R51/53** Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

### 3. Composition/information on ingredients

Components	N° CAS	% (wt.)	Classification
Epoxy Resin (Bisphenol-A-epichlorhydrin)	25068-38-6	> 80 %	Xi, N R36/38 R43 R51/53
Synthetic graphite (Carbon nanotubes)	7782-42-5	< 20 %	/

#### Nanocyl S.A.

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 BELGIUM sales@nanocyl.com

#### US contact

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#### 4. *First aid measures*

- After skin contact: In case of contact with hot product, immediately flood the affected area with cold water. Wipe excess material from exposed area. Flush exposed skin with water and follow by washing with soap. Carefully remove clothing; if clothing is stuck to a burn area do not pull it off, but cut around it. Cover burn area with a clean material. Transport to nearest medical facility for additional treatment.
- Eye contact: Hold the eyes open and rinse with water for a sufficiently long period of time (at least 10 minutes). Obtain medical attention if pain, blurred vision, swelling, burning or redness persist.
- After inhalation: If vapours are inhaled, move the person into fresh air, keep warm and allow to rest. If breathing is difficult, oxygen may be administered and medical attention should be obtained.
- Ingestion: Do not induce vomiting. Rinse out mouth with water, and then drink sips of water to remove taste from mouth. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Obtain medical attention.

#### 5. *Fire-fighting measures*

- Suitable extinguishing media: Water fog, foam, Carbon Dioxide, Dry Chemical.
- Specific hazards: Material will not burn unless preheated. Clear fire area of all non-emergency personnel. Cool fire exposed containers with water. Container areas exposed to direct flame contact should be cooled with large quantities of water as needed to prevent weakening of container structure.
- Protective equipments: Wear self-contained breathing apparatus. Wear suitable protective clothing.
- Combustion products: May form toxic materials, carbon monoxide, carbon dioxide, silica, formaldehyde.

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## 6. Accidental release measures

- Personal precautions: May burn although not readily ignitable. Equip cleanup crew with proper protection (see chapter 8).
- Environmental precautions: Prevent entry to sewers, rivers and public waters. Construct a dike to prevent spreading. Remove contaminated soil to remove contaminated trace.
- Spill Procedures: Soak up with an absorbent such as clay, sand or other suitable material. Place in appropriate chemical waste container. Approach suspected leak areas with caution.

## 7. Handling and storage

- Handling: Good ventilation of the workplace required. Handle in accordance with good industrial hygiene and safety procedures. Contact with the skin and the eyes must be avoided. Wash with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet facilities. Launder contaminated clothing before reuse. To prevent thermal burns avoid contact with hot product.
- Storage: Keep only in the original closed container in a dedicated place. Keep containers in a cool, dry place with adequate ventilation. Keep away from open flames and high temperature. Storage temperature between 5-40°C.

## 8. Exposure controls / personal protection

- Hand protection: Protecting gloves, for example in nitrile rubber.
- Skin and body protection: Wear chemical-resistant gloves and other clothing as required to minimize contact.
- Respiratory protection: Wear appropriate respirator when ventilation is inadequate or when the product is heated.
- Eye protection: Chemical goggles or safety glasses.

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In case of contact, ensure prompt removal from eyes, skin and clothing. Wash hands and other exposed areas with mild soap and water before eat, drink or smoke and leaving work. Facilities storing or utilizing this material should be equipped with an eyewash facility.

## 9. Physical and chemical properties

Form and Color:	black viscous liquid, resin
Odor:	nearly odorless
Thermal decomposition:	> 200°C
Flash point:	> 200°C
Viscosity @ 25°C:	35 ± 10 Pa.s
Epoxy Value:	4.91 – 5.10 eq/kg
Epoxy equivalent:	196.1– 203.52 g/eq
Density at 25°C:	1.15 – 1.20 g/ml

NOTE: The physical data presented above are typical values and should not be construed as a specification.

## 10. Stability and reactivity

Stability:	Stable under normal conditions. Hazardous polymerization will not occur.
Materials to avoid:	Can react vigorously with strong oxidizing agents, strong Lewis or mineral acid, and strong mineral and organic bases. Avoid contact with water. Reaction with some curing agents may produce considerable heat and possible violent decomposition.

## 11. Toxicological information

Sensitization:	May cause skin sensitization.
Inhalation:	Under conditions where exposure to vapors or mists is possible, could cause respiratory tract irritation.
Skin:	May be mildly irritating to the skin. Contact with hot material can cause thermal burns which may result in permanent damage.

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Eyes: May be mildly irritating to the eyes. Contact with hot material can cause thermal burns which may result in permanent damage or blindness.

The reaction product: bisphenol-A-(epichlorhydrin); epoxy resin has not been classified by the International Agency for Research on Cancer (IARC).

## 12. Ecological information

Biodegradability: Not biodegradable.

Environmental precautions: Do not allow to enter ground soil, sewage, drains.

## 13. Disposal considerations

Product: If the material becomes a waste, consider it as special waste. It can be destroyed by incineration in accordance with local, state and federal regulations.

Container: Empty containers can be landfilled after cleaning, when in compliance with the Environmental Protection Regulation.

## 14. Transport information

### ADR/RID:

UN-No: 3082  
Class: 9  
Packaging group: III  
Risk No.: 90  
ADR/RID-Labels: 9  
Proper shipping name: Environmentally Hazardous Substance, Liquid, nos.  
Contains: Bisphenol A Epoxy Resin

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**IMDG:**

UN-No: 3082  
Class: 9  
Packaging group: III  
Labels: 9  
Proper shipping name: Environmentally Hazardous Substance, Liquid, nos.  
Contains: Bisphenol A Epoxy Resin

**IATA :**

UN-No: 3082  
Class: 9  
Packaging group: III  
Labels: 9  
Proper shipping name: Environmentally Hazardous Substance, Liquid, nos.  
Contains: Bisphenol A Epoxy Resin

**15. Regulatory information**

**Labelling according to EEC Directive**

Symbol(s) :	<b>Xi</b>	Irritant
	<b>N</b>	Dangerous for the environment
R Phrase(s) :	<b>R36/38</b>	Irritating to eyes and skin.
	<b>R43</b>	May cause sensitization by skin contact.
	<b>R51/53</b>	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
S Phrase(s) :	<b>S28</b>	After contact with skin, wash immediately with plenty of soap and water.
	<b>S37/39</b>	Wear suitable gloves and eye/face protection.
	<b>S61</b>	Avoid release to the environment. Refer to special instruction/ safety data sheets.

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Hazardous components which  
must be listed on the label:

reaction product: Bisphenol A-(epichlorhydrin); epoxy resin

## 16. Other information

The contents and format of this MSDS are in accordance with EEC Regulation REACH 1907/2006 art. 31.

**Disclaimer:** Nanocyl s.a. provides the information contained herein in good faith and makes no representation as to its comprehensiveness or accuracy. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose. As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this material.

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