# **MENADIONA**

Your trusted partner in special chemicals



# **TECHNICAL SHEET**

PO Box 227 08389 PALAFOLLS BARCELONA - SPAIN

TS.3017/005/07

Menadione Code	Product			
3017	3017 CROSSLINKER CL-427			
	Pentaerythritol-tris-(β-(N-aziridinyl)propionate			
		CAS NUMBER: MOLECULAR FORMULA:	[57116-45-7] C <sub>20</sub> H <sub>33</sub> N <sub>3</sub> O <sub>7</sub>	
OH - CH <sub>2</sub> - C -	$CH_2 - O - CO - CH_2 - CH_2 - N$	MOLECULAR WEIGHT:	427.49	

### SPECIFICATIONS AND PROPERTIES

Appearance	: Clear amber liquid.
Solubility	: 100% in water. Miscible with acetone, methanol, chloroform and benzene.
Identification	
IR Spectrum	: Matches with standard.
pH (10% in water)	: Between 9.0 and 11.0.
Density	: Between 1.155 g/ml and 1.175 g/ml at 25°C.
Viscosity	: Less than 4000 Cp at 25°C.
Ethyleneimine content	: Less than 100 ppm.

# SYNONYMS AND TRADE MARKS

- Polyfunctional aziridine crosslinker.
- Xama®7

# TOXICITY AND SAFETY

Route	Dose
RTE	DOSE
Oral	LD <sub>50</sub> 2000 mg/kg
Skin	LD <sub>50</sub> > 3000 mg/kg

## APPLICATIONS AND USES

- Adhesives.
- Coatings.
- Leather and textile.
- Printing inks.
- Crosslinking.

#### PACKAGING

25 or 200 Kg metallic drums and 800 or 1000 Kg plastic containers.

#### TRANSPORT

Not classified as hazardous for transport.

#### STABILITY AND STORAGE

 Material in itself is normally stable, but can become unstable at elevated temperatures and pressures.